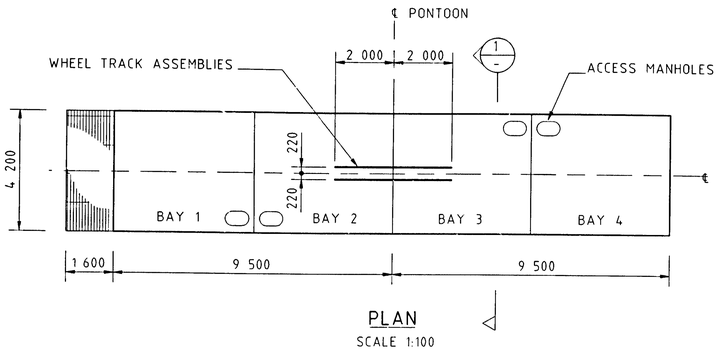
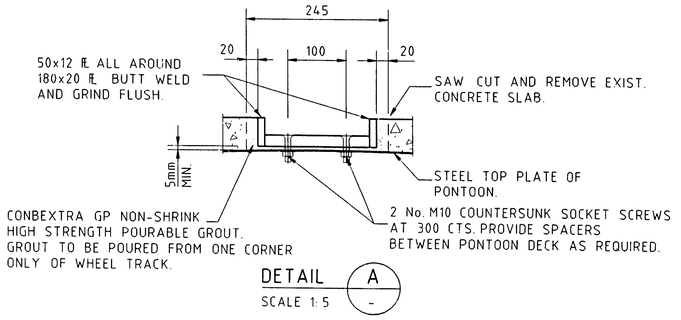
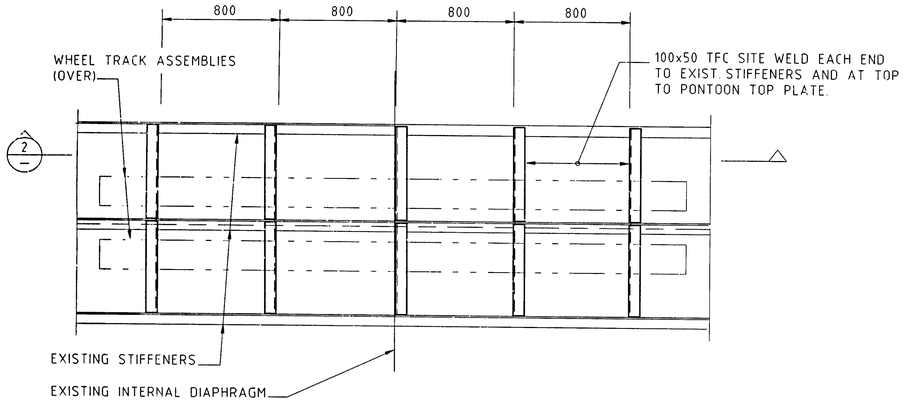
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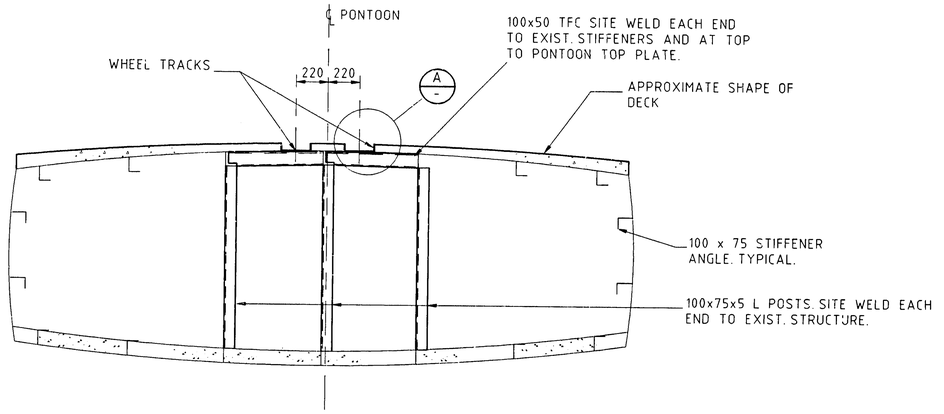
PLAN
SCALE 1:100



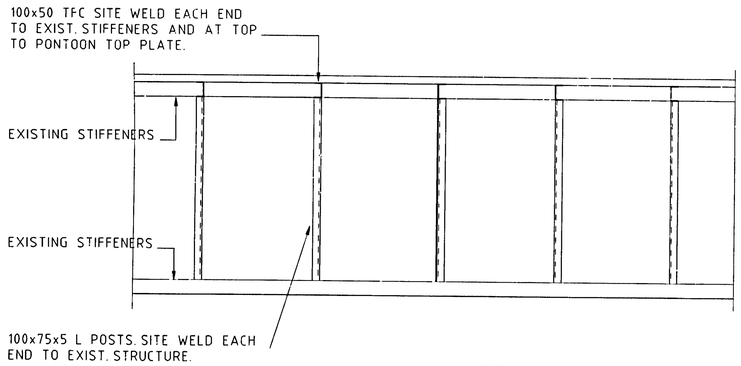
DETAIL A
SCALE 1:5



PART PLAN - WHEEL TRACK ASSEMBLY
SCALE 1:20



SECTION 1
SCALE 1:20



SECTION 2
SCALE 1:20

NOTES-

1. STEELWORK DIMENSIONS SHALL BE CONFIRMED ON SITE PRIOR TO FABRICATION
2. FABRICATION AND ERECTION OF STEELWORK SHALL CONFORM TO AS4100.
3. ALL TIMBER SHALL BE GRADE F14 MINIMUM SELANGUMUM BATU H W TIMBER.
4. ALL BOLTS SHALL BE GRADE 4.6/S TO AS1111 UNO.
5. ALL STEEL SHALL HAVE MIN. YIELD STRESS 250 MPa AS PER AS4100. RHS MEMBERS SHALL BE GRADE C350 TO AS1163. UNO.
6. ALL HOLLOW SECTIONS SHALL BE SEALED WITH CAPPING PLATES OF THICKNESS GREATER THAN WALL THICKNESS UNO.
7. ALL WELDS SHALL BE 6mm FILLET WELDS FOR FULL PERIMETER OF CONTACT AND BE OF SP CATEGORY IN ACCORDANCE WITH AS1554.
8. ALL BEARING AND WHEEL SHAFTS SHALL BE MACHINED TO TOLERANCES AS RECOMMENDED BY THE MANUFACTURER.
9. ALL NUTS, BOLTS, WASHERS, NAILS, CHAINS AND SHACKLES SHALL BE HOT DIPPED GALVANISED.
10. ALL STEELWORK SHALL HAVE THE FOLLOWING SURFACE PROTECTIVE COATING-
    PREPARATION.. ABRASIVE BLAST TO AS1627.4 CLASS 3
    1st. COAT.... DULUX AMERLOK 400, DRY FILM THICKNESS 200 um.
    2nd. COAT... DULUX AMERLOK 400, DRY FILM THICKNESS 200 um,

No.	DESCRIPTION	DATE	INIT.
	AMENDMENTS		

No.	TITLE
	ASSOCIATED DOCUMENTS

FILENAME. WHARF6

DRAWN a mc	CHECKED
DATE JUNE 1992	DATE
DESIGN N. WRIGHT	CHECKED
JUNE 1992	DATE
PROJECT OFFICER	SUPERVISING ENG./ARCH.
DATE	28/7/92

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DARWIN
WHARF PRECINCT-STOKES HILL WHARF
WALKWAY AND PONTOON
PONTOON MODIFICATIONS

FILE No.	SCALE Horiz. Vert.
SHEET 1 OF 1	AMEND.
DRAWING No. B92-1788	

1 2 3 4 MICROBOX